## Hydraulic ring force transducer Geotechnical version up to 1,500 kN Model F6148

WIKA data sheet FO 52.21

#### **Applications**

- Civil engineering and special construction
- Tunnel construction
- Mining (surface and underground)
- Surveying and bridge building
- Slope stabilisation, retaining walls and excavations

#### **Special features**

- Measuring ranges 0 ... 150 kN to 0 ... 1,500 kN
- Relative linearity error ±1.0 % with analogue pressure gauge, ±0.5 % with digital pressure gauge or pressure sensor
- Piston stroke ≤ 0.5 mm
- Operates without supply voltage
- Case and piston made of galvanised steel



Hydraulic ring force transducer, model F6148

#### Description

The model F6148 hydraulic ring force transducer, geotechnical version, is available in nominal size NS 146 up to 1,500 kN.

A cylinder-piston combination, filled with hydraulic medium, in a steel version with surface coating or in stainless steel version (option), forms the basis of the anchor force measuring system. For nominal size NS 146, the force-bearing surface of the piston is 146 mm<sup>2</sup> and the rated displacement of the piston does not exceed 0.5 mm.

Both the mechanical and the electrical version are optionally available with directly attached measured value pick-up/display (capillary line or adapter "separation without any losses") as well as with an external version. It is an extremely robust design, in line with the requirements of geotechnical engineering.

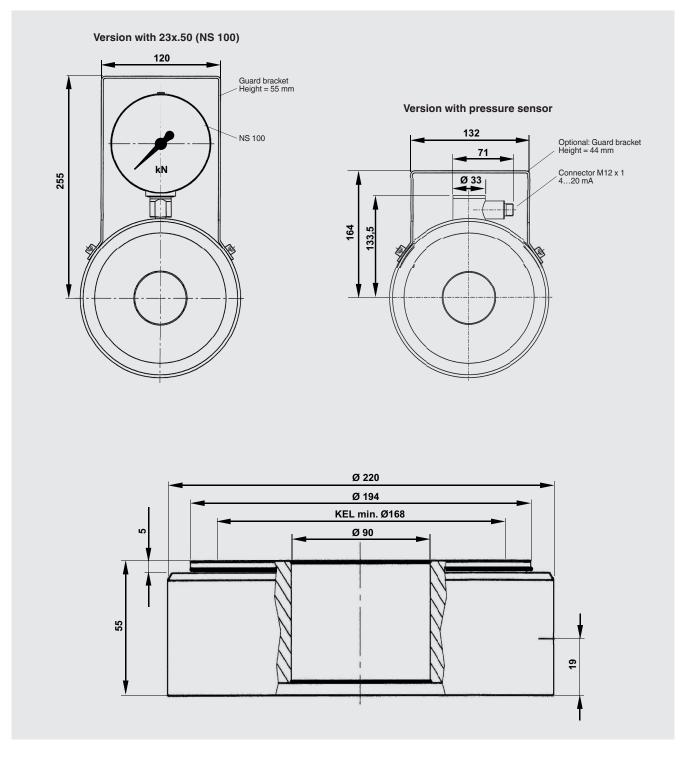
With these hydraulic force measuring units, clamping forces are detected at the anchor head in a simple way and brought directly to the display. The force measuring units are used for continuous monitoring of anchors and other bracing rods/cables. Applications for hydraulic force measuring units can be found in the field of geotechnology in various fields such as tunnel construction, bridge building and slope stabilisation.



# Specifications per VDI/VDE/DKD 2638

Model F6148			
Rated force F <sub>nom</sub>	0 150 kN to 0 1,500 kN		
Nominal size	NS 146		
Display ■ Standard ■ Option	Pressure gauge 23x.50 (NS 100) Digital pressure gauge DG-10 Pressure sensor (on request)		
Relative linearity error d <sub>lin</sub> Standard  Option	≤±1.0 % F <sub>nom</sub> (analogue display) ≤±0.5 % F <sub>nom</sub> (pressure sensor/digital pressure gauge)		
Temperature effect on  ■ the characteristic value TK <sub>c</sub> ■ the zero signal TK <sub>0</sub>	1 % F <sub>nom</sub> /10 K 1 % F <sub>nom</sub> /10 K		
Limit force F <sub>L</sub>	100 % F <sub>nom</sub>		
Breaking force F <sub>B</sub>	> 130 % F <sub>nom</sub>		
Rated displacement s <sub>nom</sub>	< 0.5 mm		
Rated temperature range B <sub>T, nom</sub>	-30 +60 °C		
Ingress protection (per EN/IEC 60529) ■ Analogue display ■ Pressure sensor/digital pressure gauge	IP65 IP67		
Case Standard Option	Steel, galvanised Stainless steel		
Piston ■ Standard ■ Option	Steel, galvanised Stainless steel		
Guard bracket ■ Analogue display ■ Pressure sensor/digital pressure gauge	yes optional		
Mounting type ■ Analogue display ■ Pressure sensor/digital pressure gauge ■ Option	direct direct Capillary, measuring hose for "separation without any losses"		
Analogue output  Supply voltage Load Electrical connection Option	420 mA, 2-wire, DC 0 30 V for current output ≤ (UB - 6 V)/0.024 A Circular connector M12 x 1, 4-pin Hand-held measuring instrument ViSens E3908		
Fill fluid	Glycerine 70 %, water 30 %		
Force introduction	as full-faced as possible, min. 75 % of the piston diameter		
Weight in kg	13.5		

#### **Dimensions in mm**



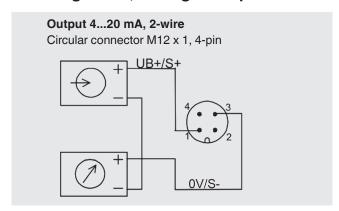


The sealed threaded connections of the hydraulic force transducer must not be loosened! Non-compliant handling invalidates the warranty and a measuring function is no longer assured.

Version		Display
Rated force	System pressure	23x.50
kN	bar	
150	100	•
250	160	
350	250	•
450	315	•
600	400	
750	500	
900	600	
1,000	700	•
1,200	800	•
1,400	950	•
1,500	1,000	•
Other rated loads and versions on request		

<sup>■ =</sup> possible selection

### Pin assignment, analogue output



420 mA, (2-wire)			
	Pin	Connection identification	
Supply UB+	1	brown	
Supply 0V/UB-	3	blue	
Signal S+	1	brown	
Signal S-	3	blue	
Shield	case	case	



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